

FIG. 2A

UTILITY/TORCH ORIENTATION/TRANSFORMATION//////////AXIS////50%/

PROGRAM

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1 TRANSFORMATION SOURCE PROGRAM: [TEST]
2 SCOPE: PART
3 START ROW: 34
4 END ROW: 38
5 PRODUCED/REPLACED: /REPLACED/
6 PROGRAM DESTINED TO BE TRANSFORMED: (UNUSED) [* * * * *]
7 INSERTION ROW: (UNUSED) * * * * *

PAGE IS CHANGED BY SHIFT + DOWN,SHIFT + UP
[SCREEN]

>

FIG. 6

UTILITY/TORCH ORIENTATION/TRANSFORMATION//////////AXIS////50%/

DIRECT INPUTTING TORCH ORIENTATION

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1 REFERENCE PLANE TEACHING: YES
2 P1: /TEACHING EXECUTED /
3 P2: TEACHING EXECUTED
4 P3: TEACHING EXECUTED
5 INCLINATED ANGLE: . 00 deg
6 FORWARD ANGLE: . 00 deg

PAGE IS CHANGED BY SHIFT + DOWN,SHIFT + UP
[SCREEN] TRANSFORMATION REFER TO POSITION STORE POSITION>

FIG. 7

UTILITY/TORCH ORIENTATION/TRANSFORMATION//////////AXIS////50%/
POSITION INSERTION PAGE 4/4 2/6

1 NO. OF POSITIONS : /2/
2 PITCH LENGTH : 3.00mm

PAGE IS CHANGED BY SHIFT + DOWN,SHIFT + UP
[SCREEN] EXECUTION

>

FIG. 8

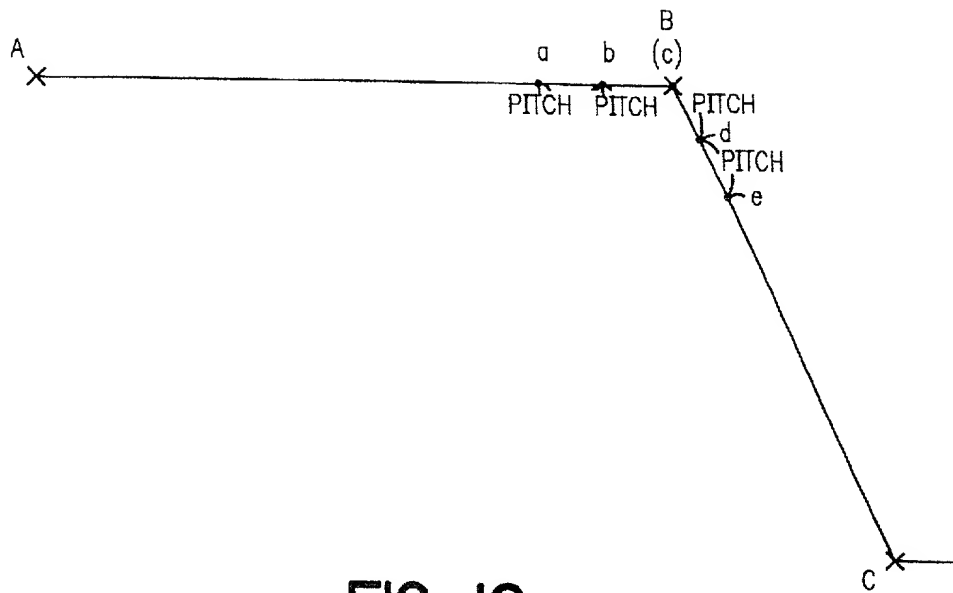
[illegible]

FIG. 10

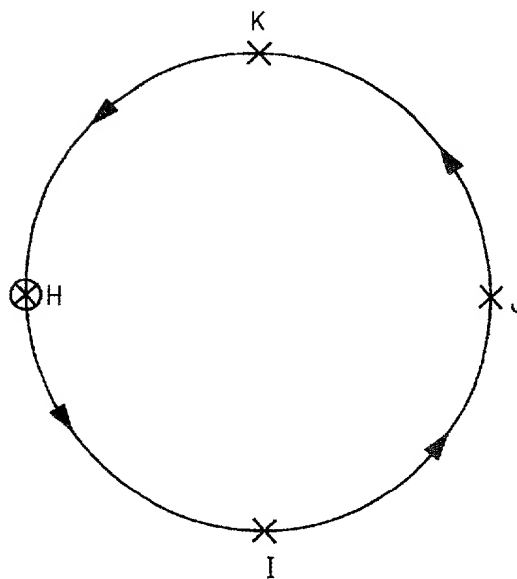


FIG. 11

FIG. 12